



**Oxus America**  
175 Kay Industrial Dr.  
Orion Twp., MI 48359  
Phone: 248-475-0925  
Toll Free: 888-475-1568  
sales@oxusamerica.com  
www.oxusamerica.com

## **Oxus Respironics Stationary Valve Replacement Instructions**

***(For use with Pre-June 2013 Everflo models  
and all Millennium M10 Sieves)***

***Please read the following instructions prior to use:***

- *Each Oxus valve is leak and performance tested to concentrator performance at or above OEM specifications.*
- *This valve is pressurized from the air compressor.*
- *See fastener tightening sequence guide on reverse side.*

***An RMA (Return Material Authorization) number is required prior to return of the product to Oxus for repair, credit, or replacement:***

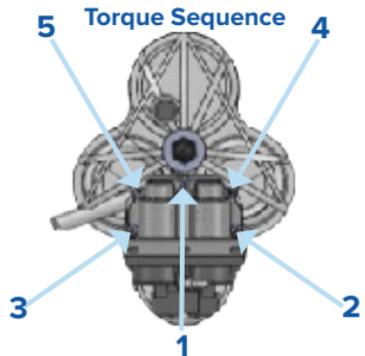
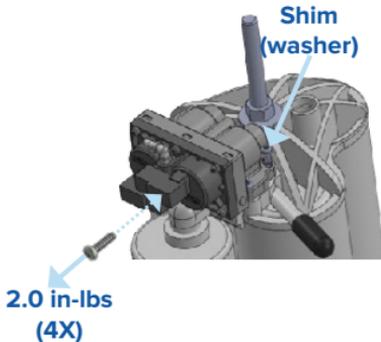
- *All Oxus Respironics valves come with a 1 year warranty against wear, cracks and workmanship.*
- *Prior to return of the warranted product, contact Oxus through our designated RMA portal at [www.oxusamerica.com](http://www.oxusamerica.com) to initiate an RMA (must include serial number(s) and description of the problem).*
- *If applicable, Oxus will generate and provide an RMA number based on the ship date. The Oxus RMA number represents acknowledgment for return and tracking of product and does not guarantee warranty replacement.*
- *RMAs should be shipped in a manner which provides protection. Valves damaged in shipment due to improper packaging will not be covered under the warranty.*
- *The RMA number must be included on any shipping documentation and on the outside of the shipping container.*
  
- *Ship RMAs to: Oxus America, 175 Kay Industrial Dr. Orion Twp., MI 48359*



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## Mounting Screw Torque Sequence

Hand seat fasteners per sequence shown below, unless specified otherwise



**CAUTION! DO NOT OVER TORQUE**



For more information on our products and services:

Scan the QR Code  
OR

Visit us at [www.oxusamerica.com](http://www.oxusamerica.com)