



Oxus America
175 Kay Industrial Dr.
Orion Twp., MI 48359
Phone: 248-475-0925
Toll Free: 888-475-1568
sales@oxusamerica.com
www.oxusamerica.com

The Invacare 4-Way Valve Assembly is a compatible replacement for the Invacare PerfectO2 family of oxygen concentrators, OEM part number 1101141/R, and is not a finished medical device

Oxus Invacare Stationary Valve Replacement Instructions

Please read the following instructions prior to use:

- *Each Oxus valve is leak and performance tested to concentrator performance at or above OEM specifications.*
- *See torque sequence guide on reverse side.*

Oxus valves require return of an acceptable core within 3 weeks of shipment:

- *Cores consist of any original OEM parts and/or any out-of-warranty Oxus refurbished parts only. Damaged or unusable cores will not be credited.*
- *Please include the 4 M5 Socket Head Cap Screws (approx. 2 inches long) and washers with the valve being returned to Oxus.*
- *Return valve cores in the same packaging as sent by Oxus:*
 - *Individual box or 24 set pack box with divider*
- *Ship Core returns to:*

Oxus America, 175 Kay Industrial Dr. Orion Twp., MI 48359

An RMA (Return Material Authorization) is required prior to return of the product to Oxus for repair, credit or replacement:

- *All Oxus Invacare valves come with a 1 year warranty against wear, cracks and workmanship.*
- *Prior to return of the warranted product, contact Oxus through our designated RMA portal at www.oxusamerica.com to initiate an RMA*
- *If applicable, Oxus will generate and provide an RMA number based on the ship date. The Oxus RMA number represents acknowledgment for return and tracking of product and does not guarantee warranty replacement.*
- *RMAs should be shipped in a manner which provides protection. Valves damaged in shipment due to improper packaging will not be covered.*
- *The RMA number must be included on any shipping documentation and on the outside of the shipping container.*
- *Ship RMAs to: Oxus America, 175 Kay Industrial Dr. Orion Twp., MI 48359*

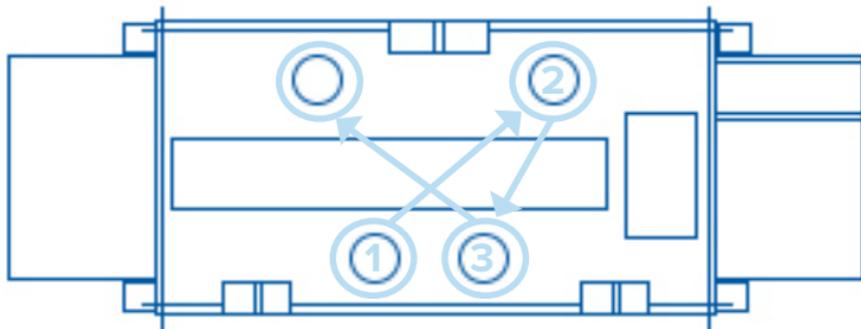


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Mounting Screw Torque Sequence

Seating Fasteners:

1. Pre-torque to 10in•lbs per sequence shown below.
2. Final torque to 22in•lbs per sequence shown below.



Also available from Oxus...

Refurbished Homefill Pumps

Cabinet and Panel Repair Kits for Invacare Concentrators

Compressor Rebuild Kits



**For more information on our products
and services:**

**Scan the QR Code
OR**

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